## Appendix-I.

## **Maintenance Schedule of various electrical equipments:**

## 1. 33 KV double feeder junction point

## 1.1 Lightning arrestors:

Maintenance schedule shall be as under:

S. No.	Activity	Periodicity	Remarks
1.	Outside visual check	Daily	The maintenance
2.	Cleaning and tightening, touch up	Yearly	of the 33 KV
	painting etc.		double feeder
3.	Checking earth connection and tightening	Yearly	junction point
	of nuts & bolts.		mainly depends up
4.	Replace faulty parts, if required.	as and when	on the planned shut
		required	downs of the both
5.	Thorough Checking of lightening	Yearly	33 KV feeders by
	arrestors and replacement of components,		MPPKVVKLtd .
	if required (preferably once before		Contractor shall
	monsoon).		work in
			coordination with
			MPPKVVKLtd.

#### 1.2 33 KV air break switches:

Maintenance schedule shall be as under:

S. No.	Activity	Periodicity	Remarks
1.	Outside visual check	Daily	The maintenance
2.	Clean the porcelain insulators and inspection	Yearly	of the 33 KV
	for cracks and chip off.		double feeder
3.	Check for tightness of nuts and bolts, drive	Yearly	junction point
	tube locknuts, drive lever and phase coupling		mainly depends up
	plan bolts etc.,		on the planned shut
4.	Check for contact surface coating/wearing.	Yearly	downs of the both
	After maintenance and inspection, smear		33 KV feeders. by

	the contact surface lightly coated with contact lubricant (petroleum jelly).		MPPKVVKLtd . Contractor shall
5.	Check contact gap, if found inadequate replace contact.	Yearly	work in coordination with
6.	Check that all the insulators, electrical components are firmly fixed and let the contacts operate freely. Check all electrical connections for tightness. Check all mounting bolts for tightness. checking of insulator cracks, if any	Yearly	MPPKVVKLtd.
7.	Cleaning of support insulators and checking of insulator cracks, if any	Yearly	
8.	Checking earth connection and tightening of nuts & bolts .	Yearly	

# 1.3 <u>33/0.433KV, 750 KVA substations</u>

S. No.	Item	Periodicity
1.	logging of 33 KV metering electrical	In general shift
	parameters like KWH, KVAH, calculation of	(Daily)
	power factor on daily & monthly basis etc.	

## 1.3.1 Lightning arrestors:

Maintenance schedule shall be as under:

S. No.	Activity	Periodicity	Remarks
1.	Outside visual check	Daily	The maintenance
2.	Cleaning and tightening, touch up	Yearly	of the 33 KV
	painting etc.		double feeder
3.	Checking earth connection and tightening	Yearly	junction point
	of nuts & bolts .		mainly depends up
4.	Replace faulty parts, if required.	as and when	on the planned shut
		required	downs of the both
5.	Thorough Checking of lightening	Yearly	33 KV feeders by

arrestors and replacement of components,	MPPKVVKLtd.
if required (preferably once before	Contractor shall
monsoon).	work in
	coordination with
	MPPKVVKLtd.

## **1.3.2** 33 KV air break switches:

Maintenance schedule shall be as under:

S. No.	Activity	Periodicity	Remarks
1.	Outside visual check	Daily	The maintenance
2.	Clean the porcelain insulators and inspection	Yearly	of the 33 KV
	for cracks and chip off.		double feeder
3.	Check for tightness of nuts and bolts, drive	Yearly	junction point
	tube locknuts, drive lever and phase coupling		mainly depends up
	plan bolts etc.,		on the planned shut
4.	Check for contact surface coating/wearing.	Yearly	downs of the both
	After maintenance and inspection, smear		33 KV feeders by
	the contact surface lightly coated with		MPPKVVKLtd .
	contact lubricant (petroleum jelly).		Contractor shall
5.	Check contact gap, if found inadequate replace	Yearly	work in
	contact.	·	coordination with
6.	Check that all the insulators, electrical	Yearly	MPPKVVKLtd.
	components are firmly fixed and let the		
	contacts operate freely. Check all electrical		
	connections for tightness. Check all		
	mounting bolts for tightness. checking of		
	insulator cracks, if any		
7.	Cleaning of support insulators and checking of		
	insulator cracks, if any		
8.	Checking earth connection and tightening of	Yearly	
	nuts & bolts.		

**1.3.3 Distribution transformers:** 33/0.433KV, 750 KVA Transformers installed to feed the various loads of Institute. This work includes watering of all earth pits installed for of 33 KV substations, ONAN transformers shall be maintained as per the schedule given below,

S. No.	Items of maintenance	Periodicity	Remarks
1.	Logging oil temperature	Daily	
2.	Outside visual inspection including breather,	Daily	
	oil level, oil leaks etc.		
3.	Position of tap changer	Daily	
4.	Check/verify temperature indicators	Daily	
5.	Checks for unusual sound	Daily	
6.	Check for oil Level	Daily	
7.	Checking of breather	Weekly	
8.	Oil filtration as per IS 1866 and IS 10593/9434.	Yearly`	(Oil filtration machine &
			Testing kit shall be
			provided by Institute free
			of cost).
9.	Record neutral current	Monthly	
10.	Measurement of earth resistance, checking of	Half yearly.	
	earthing system continuity, healthiness and		
	rectification if required.		
11.	Measurement of IR values.	Yearly.	
12.	Cleaning of bushing and external surface of	Yearly	
	tank and radiators.		
13.	Checking of terminal loose connections if any	Yearly	
	and tightening the same, foundation health etc.		
15.	Replace/clean oil gauge glasses, check oil level	As and	
	indicators	when	
		required.	
16.	Checking of neutral earth and body earth	Half yearly	
	connections and tightening the same,		

17.	Servicing of tap changer equipment including	As and	
	drive etc.	when	
		required	
18.	Reactivation of breather silica gel, oil leak	As & when	
	arresting, tightness of bushings, replacement of	required	
	oil seals etc.		

**2.1 Main LT Panel:** These LV panel is being fed by 750 KVA, 33/.433 KV transformer and distributing power to various loads in all the buildings of the of Institute. Mains change over & Auto mains failure panel comprise of incoming & outgoing Air Circuit Breakers (ACBs), control and protection devices, control transformers, control wiring, Bus bars and measuring instruments (including multifunctional meters), and instrument transformers etc. The periodic maintenance activities of mains change over & Auto mains failure panel shall be as given below:

	Item of maintenance	Periodicity	Remarks
1.	Outside visual inspection	Daily	
2.	Outside cleaning of panels	Daily	
3.	Checking healthiness of contacts (auxiliary	Weekly	
	& main) surface of ACBs, mounting of		
	contacts spring.		
4.	Checking healthiness and proper	Yearly/as and	
	functioning of control relays, contactors,	when required	
	wiring, fuses and isolating contacts/jaws,		
	meters etc		
5.	Servicing and testing of ACBs including	Yearly/as and	( OEM service
	checking of mechanism for operation	when required	team and Testing
	(electrical/manual), rack in/out adjustment,		kit shall be
	alignment. This shall also include thorough		provided by
	cleaning, removal of old grease, dirt,		Institute free of
	required lubrication and measurement of		cost)
	switching time.		
6.	ACBs shunt trip device – checks for	Yearly	1
	operation coil health, terminals &		
	mounting etc. as applicable		

7.	Auxiliary switch unit – checks for operation, contacts health, terminals & mounting screws.	Yearly	
8.	ACBs overload device and protective release testing & calibration. Checks for correct setting of releases and prepare record.	Yearly	
9.	Panel inside visual inspection, all compartments cleaning, tightening of bus bars, control wiring etc.	Yearly	
10.	Bus bar testing for IR value	Yearly	

**3.1** Distribution panel I and II: This LV panel is being fed by Auto mains failure panel (AMF) feeding power to various labs and loads installed at various locations in the three buildings of the Institute. The Distribution panel comprise of incoming motorized 1000 - 4 pole Air Circuit Breaker. The outgoing with eight nos MCCBs of various capacity varying from 250 A to 800 A, out of eight MCCBs four numbers of GE make and four numbers of L&T make. MCCBs are being installed at the Distribution panel for AC distribution, Metering devices & selector switches connected with control wirings, Multi metering devices cum control and protection device, control wiring, bus bars are the part of this panel.

Distribution panel II: LV panel is fed with 400 A MCCB of Distribution panel - I and is installed at the LT room. The incoming of new LV Panel is connected with 400 A MCCB and outgoing with four numbers 160 A MCCBs and 100 A six numbers of MCCBs.

S. No.	Item of maintenance	Periodicity	Remark
1.	logging of electrical parameters like	In general shift	
	Voltage, currents, etc.		
2.	Outside visual inspection	Daily	
3.	Outside cleaning of panels	Weekly	
4.	Checking healthiness of contacts (auxiliary	Yearly/as and	
	& main) surface of ACBs, mounting of	when required	
	contacts spring.		
5.	Checking healthiness and proper functioning	Yearly	
	of control relays, contactors, wiring, fuses		
	and isolating contacts/jaws, meters etc		

6.	Servicing of ACBs, including checking of	Yearly	( OEM service
	mechanism for operation (electrical/manual),		team and
	rack in/out adjustment, alignment. This shall		testing kit shall
	also include thorough cleaning, removal of		be provided by
	old grease, dirt, required lubrication and		Institute free of
	measurement of switching time.		cost)
7.	ACBs shunt trip device – checks for	Yearly	
	operation coil health, terminals & mounting		
	etc. as applicable		
8.	Auxiliary switch unit – checks for operation,	Yearly	
	contacts health, terminals & mounting		
	screws.		
9.	ACBs overload device and protective release	Yearly	
	testing & calibration. Checks for correct		
	setting of releases and prepare record		
10.	Arc chutes- inspection & cleaning for dust,	Yearly/as and	
	dirt, foreign material, flow or cracks and	when required	
	take remedial action, if required.		
11.	Perform MCCBs operational checks & trip	Yearly	
	tests. Remedial action shall be taken if		
	required.		
12.	Panel inside visual inspection, all	Yearly	
	compartments cleaning, tightening of bus		
	bars, control wiring etc.		
13.	Bus bar testing for IR value	Yearly	

**4.1 Automatic Power Factor Correction Panel (APFC):** APFC panel of rating 200 KVAR (units of 50/25/12.5 KVAR) having MCCB and contactor control for power factor improvement. The schedule of maintenance activities is as given below:

	Item maintenance	Periodicity
1.	Outside visual inspection	Daily
2	Outside cleaning	Weekly
3.	Operational checks of switch gears	yearly

4.	Healthiness of capacitors & capacitor current measurement	yearly	
5.	Thorough Cleaning, tightness, etc.	Yearly	
6.	MCCBs trip test	Yearly	( OEM service team and testing kit shall be provided by Institute free of cost)

#### 4.1 Other equipments:

Watering of earth pits, cleaning, and picking/cutting of grass and vegetation growth in switch yard should be carried out from time to time. Regular cleaning of Switchyard shall be taken up by the contractor and no grass/vegetation growth shall be allowed throughout the contract period. Cable trenches at substation shall be cleaned annually.

#### 5.1 LV panels Distribution System (Main DBs and DBs):

This LV panels are being fed by Distribution panel feeding power to various labs / loads installed at various labs/ locations inside the three buildings of the Institute. PDBs and LDBs of labs and Common areas at Institute and CSR Housing Complex are charged by these various LV panels.

The contractor shall provide preventive and maintenance services for the following LV panels and DBs.

- 400 A Change over switch & Old building Panel –I
- Old building distribution panel –II
- Cryogenic building Panel
- Cryogenic Plant Panel
- He Plant Panel I
- He plant panel II
- Work shop and Dilution Panels
- UHV -STM lab
- New building panel
- New building various labs panels
- PDBs and LDBs of labs and Common areas
- Guest house building panel I & II,

- Old staff quarters panel
- A type staff quarters panel
- B & C Block distribution panel

### LV panels:

Daily: a) Visual inspection,

- b) Check whether indication lamps, selector switch & all meters are working.
- c) Checking and ensuring the closing of all the panel doors etc.,
- d) Check whether all relays, are functioning properly.

#### Weekly:

Cleaning of the LV panels.

#### **Quarterly:**

- a) Visual inspection of panels.
- b) Checking and sealing of cable entry holes.
- c) Checking of control switchgear.
- d) Checking of Indication lamps, replacement if required.
- e) Checking of Indication meter and rectification/replacement if, required.
- f) Checking/replacement of fuses if required.
- g) Checking of Bus bar connection, Tightening of nut bolts, cleaning of bus bar if, required.
- h) Cleaning and tightening of bus bar in the bus bar chamber.
- i) Tightening of all earthing connections.
- j) Checking and sealing of cable entry holes.
- k) Cleaning of the inside and outside panels using blowers and vacuum cleaner.

#### Yearly:

- a) Checking of control switchgear.
- b) Checking & ensuring the closing of the wall panels/panel doors including the supply of necessary material if required.
- c) Cleaning of circuit breakers, lubricating the moving parts as per maintenance procedure
- d) Checking of mechanical/ electrical interlocks, interlocks within the switchboard to ensure proper functioning of same

- e) Functional operations check of limit switches, auxiliary contacts Etc.,
- f) Visual inspection of earth connections and checking of tightness
- g) Measurement of insulation resistance value of circuit breakers
- h) Measurement of contact resistance of circuit breaker poles
- i) Measurement of circuit breaker closing and tripping time
- j) Functional operations check of circuit breaker
- k) During operation, any of the items found malfunctioning must be replaced. All materials will be provided by Institute.
- 1) Measurement and recording of IR values for Main Bus bar.
- m) Checking of all terminations for tightness
- n) Checking of CT and control relays connections for tightness

# Main DBs, PDBs and LDBs: Installed at the Institute and the CSR, Housing Complex, Daily:

- A) Visual inspection & proper doors closing.
- b) Check whether indication lamps, selector switch, ammeter, MCBs etc are working.

#### **Quarterly:**

- a) Check if all the panels are ingress protected.
- b) Checking of termination of incoming and outgoing cables
- c) Routing of cables for new loads if required (only flexible cables and indoor).
- d) At the time of adding new cable proper tags and ferruling must be done.
- e) Cleaning of the panel.
- f) Checking and sealing of cable entry holes.
- g) Tightening of all earthing connections.

#### **Repairs:**

If any component is found malfunctioning it h	as to be replaced	. Material will be	e provided by
Institute.			